

November 2011

Problem: Cylinder Head won't turn with A32 Error Message on LED readout inside control box

A32 error alarm is an over current alarm indicating a short in the UVW out of the servo amp

- 1) Check the cylinder head to make sure it is not bound up on something by removing the chain and making sure the head spins freely.
- 2) Check in the frame of the machine where the power connection goes to the servo motor and make sure there is nothing shorting out the three power wires going to the servo motor. Check all the wiring and connections to the servo motor that runs the cylinder head